

Quality and Safety Series

Rapid-Cycle Improvement

"Eating an Elephant, One Bite at a Time"

OBJECTIVE OF THE PROPERTY OF T

Define rapid-cycle improvement.

- Identify the rapid-cycle improvement steps.
- Discuss the key differences in rapid-cycle improvement vs. a standard quality improvement process.

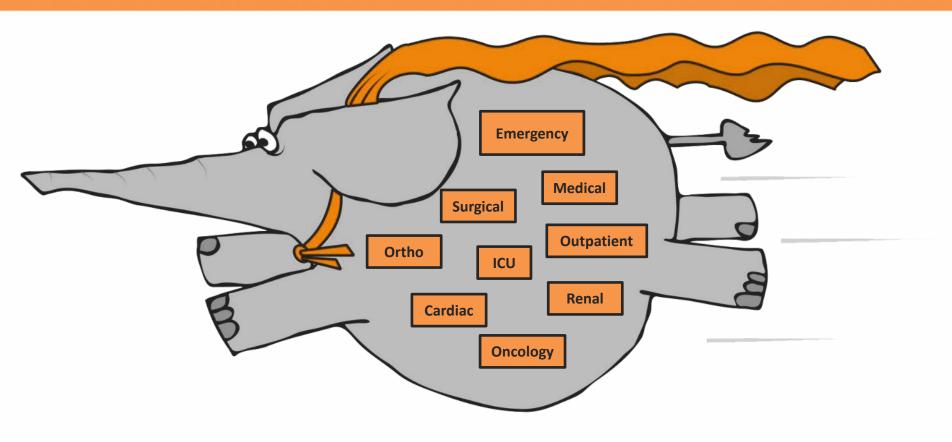


Trying to Eat the Elephant





One Bite at a Time



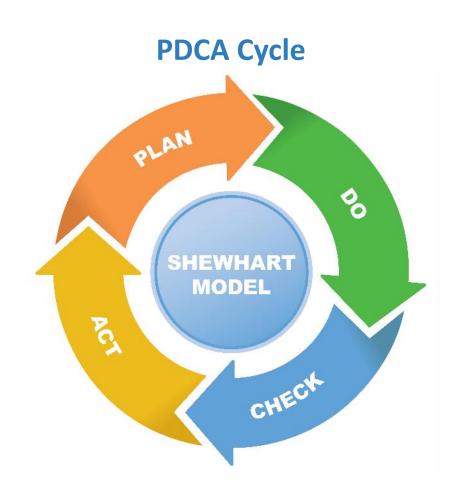
Rapid-cycle improvement and quick tests of change help you eat that elephant.



Rapid-Cycle Improvement

A quality improvement method that accelerates change efforts in 3 months or less.

- Use the PDCA Cycle (may also use DMIAC*).
- Make and test changes during a short timeframe.
- Monitor concurrent data.
- Adapt according to results.
- Conduct a re-test.





Getting Started

Identify a SMART* Goal

Define Measures

Select Changes

*SMART = specific, measurable, achievable, realistic, timely

Model for Improvement

What are we trying to accomplish?

How will we know that a change is an improvement?

What change can we make that will result in improvement?





Key Reminders for Rapid-Cycle Improvement



- Focus on a small sample/area.
- Do short test cycles (90 days).
 - Adhere to timelines.
 - Keep project management the key.
- Sample/test the area most likely to reflect the attributes being measured.
- Limit interventions.



SMART Goals





Goal As a Vision

The SMART goal serves as your team's vision.

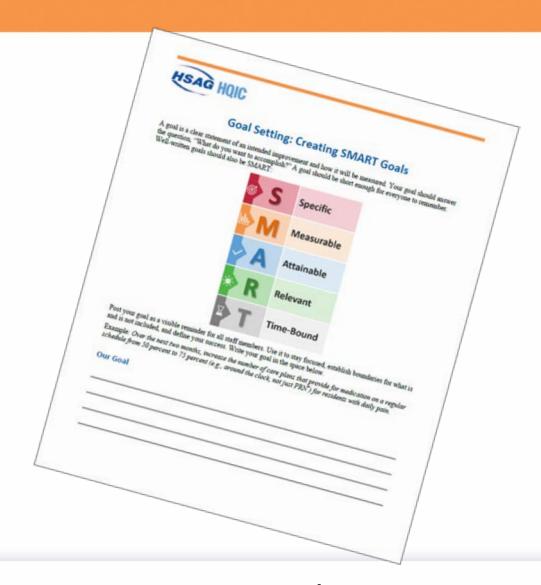
- Indicates where you are going.
- Sets direction and purpose.
- Gives context.
- Helps the team see the bigger picture.
- Should be articulated frequently.

"You communicate vision through little conversational nuggets and consistent daily sound bites." —D. Huyer



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HSAG SMART Goal Worksheet





Measure—Critical

"What gets measured gets managed." —P. Drucker

- Quantify the relationship between inputs and outputs think correlation.
- Try to identify data that are readily available to decrease burden.





Data Collection Plan	
What to measure	Name of parameter or condition
Type of measure	Process or outcome
Type of data	Attribute or measured
Operational definition	Clear and concise, repeatable Interrater reliability
Specification	Target values
Target	Desired result
Data collection form	Standardized form
Sampling	Yes/no methodology
Baseline	Current results
Source	Who is responsible? Where are the data?



Data Pitfalls

"Every system is perfectly designed to get the results it gets."

—W.E. Deming¹



WARNING

Do not fall into the trap of reacting to common cause variation.

Data do not change without process change.

"The definition of insanity is repeating the same behaviors and expecting different results." -A. Einstein²



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What to Change



- Understand the problem.
- Create a multidisciplinary team.
- Interview frontline personnel.
- Identify the root causes.
- Target the intervention(s) to change root causes.



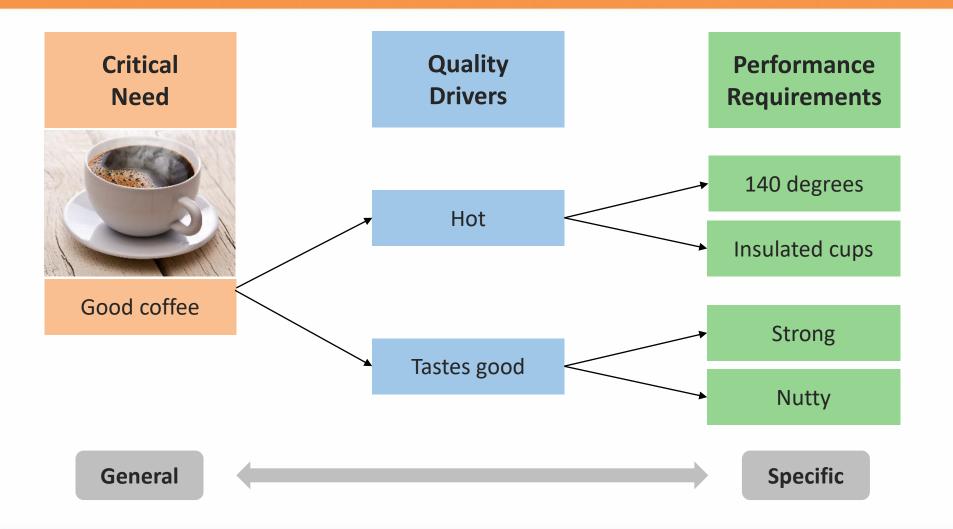
Other Tools to Define/Plan



- VOC: Voice of the customer
- CTQ tree: critical to quality
- Process mapping
- Stakeholder mapping
- Ishikawa Cause-and-Effect Fishbone Diagram

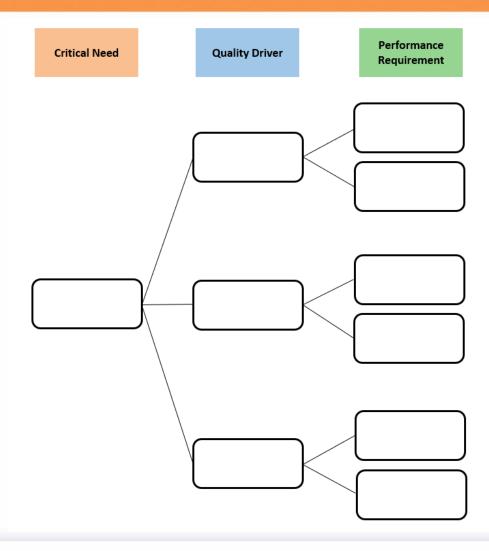


Critical to Quality (CTQ) Tree





HSAG CTQ Worksheet





Study—Analyzing the Results

- Displaying the data
 - Run charts
 - Control charts or SPC* charts
- Analyzing the data
 - Are these the predicted results?
 - Look for impact of the intervention
- Change or variation
 - 5 to 8 points above or below the mean





The Variation Story

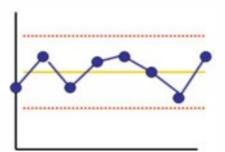




Identifying Variation

Common Cause

No data points outside controls

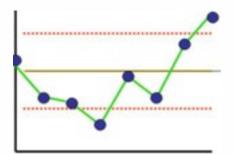


Common Cause Variation

- Fluctuation caused by unknown factors resulting in a steady but random distribution
- Do not react to these points
- No trend

Special Cause

Few data points outside controls

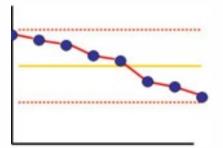


Special Cause Variation

- Shift in output caused by a specific factor
- Something occurred/changed to create a change in output
- May need to change the process

Change Trend

5 to 8 data points above or below the mean



Change Trend

- A pattern that move in a direction over time
- It is common to be 5–8 data points above or below the mean
- A trend can be good or bad



The Three "A's" of Act

Adapt

- Some change realized
- Modify process

Adopt

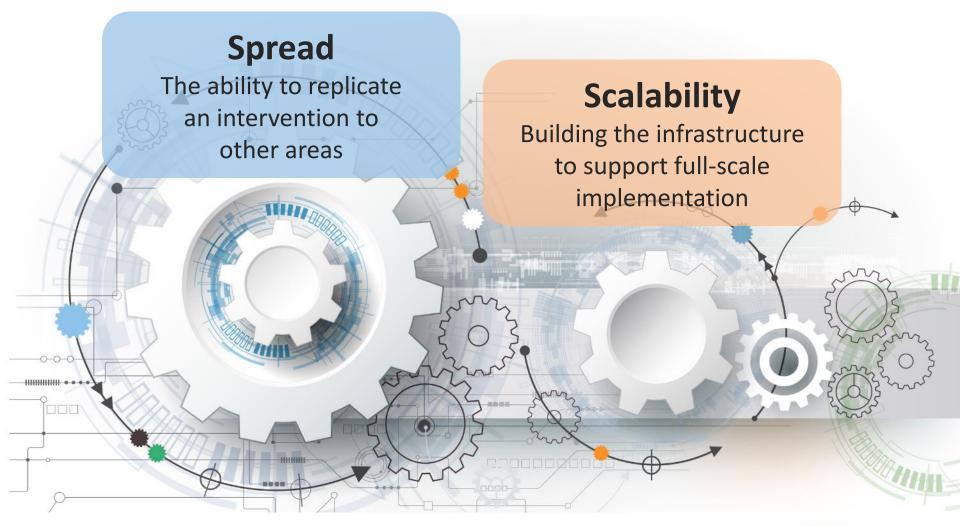
- Realized expected change
- Continue process

Abandon

- No change realized
- Failure of process



Expanding the Process





Sample Timeline for Rapid-Cycle Improvement

Prework

- Identify team
- Develop problem statement
- Conduct literature review
- Do initial data review

Week 1

- Review information
- ClarifyScope
- Listen to VOC
- Create benchmarks

Week 2

- Review goals
- Build business case
- Evaluate cost/benefit

Week 3

- Complete project design
- Create strategy
- Plan implementation

Week 4

- Train
- Implement
- Analyze
- Change

Week 5

- Analyze
- Change

Week 6

- Scale
- Spread



Key Take-Aways

Rapid-cycle improvement is a 90-day initiative.

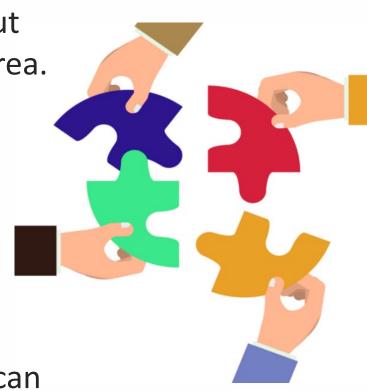
 Rapid cycle uses all steps of PDCA but focuses on a small group or target area.

Be alert for "scope creep."

 You can conduct multiple cycles of PDCA while you improve processes.

• Data will drive your decision to adapt, adopt, or abandon.

 Once the outcome is achieved, you can scale and spread throughout the organization.







Thank you!

Questions: hospitalquality@hsag.com